



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

13643

D5467-1

Job Sheet 193212



Part No: D5467-1

Job Qty: 10 pcs

Part Name: Saddle, Fwd, Out



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 4/9/19

Job Tracking No: 13643

Due Date: 5/16/19

Created By: Dara Macdonald

Type: SOLD

Description:

Note: IPP Rev.A 17.07.12 New issue DP Verify DD IPP REV:B 17.11.03 AS PER DWG REV.A DD VERF:DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	HAAS 4 Axis	10 pcs	5/16/19	5/16/19	0.00	14.01	HAAS - 1		
							HAAS - 2		
							HAAS - 3		SBL 14/05/12
							HAAS - 4		
120	QC 1	10 pcs	5/16/19	5/16/19	0.00	0.00	QC 1 - 14		SBL 14/05/10
							QC 1 - 35		
							QC 1 - 8		
							QC 1 - 9		
130	QC 8	10 pcs	5/16/19	5/16/19	0.00	0.00	QC 8 - 12		
							QC 8 - 14		
							QC 8 - 17		
							QC 8 - 20		
							QC 8 - 25		
							QC 8 - 3		
							QC 8 - 32		
							QC 8 - 33		
							QC 8 - 35		
							QC 8 - 39		
							QC 8 - 4		
							QC 8 - 44		
							QC 8 - 45		
							QC 8 - 49		mail 14/05/19
							QC 8 - 58		
							QC 8 - 8		
							QC 8 - 9		
							QC 8 - 68		
							QC 8 - 67		
							QC 8 - 1 (A)		
							QC 8 - 47		
							QC 8 - 40		



Container No: S180408



Part: D5467-1

Job No: 193212

Serial No/Batch: S180408

Revision: A

Inspector:

Exp Date:

Instructions: Various STC's

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 05/12/19

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐		DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date : _____		Sequence #: _____		MRB (QSI042)			
Description Work Order Deviation				Completed By			
				Lead hand / Supervisor			
				QC / QA Coordinator			
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled		☐ Contam ☐ Misalign ☐ BOM/R ☐ Broken ☐ Incomp ☐ Drill Hc ☐ Fit/Fun		☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread	
		Other/Details:					

OP100 Haas 3
Tempe texture del-et vince = 22, 3 better.
Plex
stay paint
23

140	Handfinish - 1-1 Chemical-B4B	10 pcs	5/16/19	0.00	3.01	QC 8 - 52	
						QC 8 - 23	
						Handfinish - 1 - 1 - B4B	
						Handfinish - 1 - 2 - B4B	
						Handfinish - 1 - 3 - B4B	★ MAY 22 2019
						Handfinish - 1 - 4 - B4B	
						Handfinish - 1 - 5 - B4B	
						Handfinish - 1 - 6 - B4B	
						Handfinish - 1 - 7 - B4B	
						Handfinish - 1 - 8 - B4B	
						Handfinish - 1 - 9 - B4B	
						Handfinish - 1 - 10 - B4B	
						Handfinish - 1 - 11 - B4B	
						Handfinish - 1 - 12 - B4B	
						Handfinish - 1 - 13 - B4B	
						Handfinish - 1 - 14 - B4B	
						Handfinish - 1 - 15 - B4B	
						Handfinish - 1 - 16 - B4B	
						Handfinish - 1 - 17 - B4B	
						Handfinish - 1 - 18 - B4B	
						Handfinish - 1 - 19 - B4B	
						Handfinish - 1 - 20 - B4B	
						Handfinish - 1 - 21 - B4B	
						Handfinish - 1 - 22 - B4B	
150	Spray Paint - 2 - B4B	10 pcs	5/16/19	0.00	0.24	Spray Paint - 1 - B4B	RD 19-5-25
						Spray Paint - 2 - B4B	
						Spray Paint - 3 - B4B	
						Spray Paint - 4 - B4B	
160	QC 14	10 pcs	5/16/19	0.00	0.00	QC 14 - 15	
						QC 14 - 2	
						QC 14 - 34	
						QC 14 - 41	
						QC 14 - 51	
						QC 14 - 58	
						QC 14 - 59	
						QC 14 - 9	
						QC 14 - 68	
						QC 14 - 40	
						QC 14 - 19	
163	Outsource - 11 - Paint	10 pcs	5/16/19			ATE003-VC	2

DAS
40
MAY 27 2019
9-89

Not Required

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐ ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled		FAULT CATEGORY ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					

165 Packaging 2-1 - Receive -
B4B

10
pcs

5/16/19

0.00 0.00

Packaging 2 - 1 - B4B

Packaging 2 - 2 - B4B

Packaging 2 - 3 - B4B

Packaging 2 - 5 - B4B

Packaging 2 - 4 - B4B

Packaging 2 - 6 - B4B

Packaging 2 - 7 - B4B

Packaging 2 - 8 - B4B

Packaging 2 - 9 - B4B

Packaging 2 - 10 -
B4B

Packaging 2 - 11 - B4B

Packaging 2 - 12 -
B4B

Packaging 2 - 13 -
B4B

Packaging 2 - 14 -
B4B

Packaging 2 - 15 -
B4B

Packaging 2 - 16 -
B4B

Packaging 2 - 17 -
B4B

Packaging 2 - 18 -
B4B

Packaging 2 - 19 -
B4B

Packaging 2 - 20 -
B4B

Packaging 2 - 21 -
B4B

Packaging 2 - 22 -
B4B

Packaging 2 - 23 -
B4B

Packaging 2 - 24 -
B4B

Packaging 2 - 25 -
B4B

Packaging 2 - 26 -
B4B

Packaging 2 - 27 -
B4B

Packaging 2 - 28 -
B4B

Packaging 2 - 29 -
B4B

Packaging 2 - 30 -
B4B

Packaging 2 - 31 -
B4B

Packaging 2 - 32 -
B4B

Packaging 2 - 33 -
B4B

Packaging 2 - 34 -
B4B

Packaging 2 - 35 -
B4B

Packaging 2 - 36 -
B4B

167 QC 6

10
pcs

5/16/19

0.00 0.00

QC 6 - 9

QC 6 - 68

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QS1042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					

170	Packaging 3-1 - Stock - B4B	10 pcs	5/16/19	0.00	0.00	QC 6 - 61
						Packaging 3 - 1 - B4B
						Packaging 3 - 2 - B4B
						Packaging 3 - 3 - B4B
						Packaging 3 - 4 - B4B
						Packaging 3 - 5 - B4B
						Packaging 3 - 6 - B4B
						Packaging 3 - 7 - B4B
						Packaging 3 - 8 - B4B
						Packaging 3 - 9 - B4B
						Packaging 3 - 10 - B4B
						Packaging 3 - 11 - B4B
						Packaging 3 - 12 - B4B
						Packaging 3 - 13 - B4B
						Packaging 3 - 14 - B4B
						Packaging 3 - 15 - B4B
						Packaging 3 - 16 - B4B
						Packaging 3 - 17 - B4B
						Packaging 3 - 18 - B4B
						Packaging 3 - 19 - B4B
						Packaging 3 - 20 - B4B
						Packaging 3 - 21 - B4B
						Packaging 3 - 22 - B4B
						Packaging 3 - 23 - B4B
						Packaging 3 - 24 - B4B
						Packaging 3 - 25 - B4B
						Packaging 3 - 26 - B4B
						Packaging 3 - 27 - B4B
						Packaging 3 - 28 - B4B
						Packaging 3 - 29 - B4B
						Packaging 3 - 30 - B4B
						Packaging 3 - 31 - B4B
						Packaging 3 - 32 - B4B
						Packaging 3 - 33 - B4B
						Packaging 3 - 34 - B4B
						Packaging 3 - 35 - B4B
						Packaging 3 - 36 - B4B
180	QC 21 - SA	10	5/16/19	0.00	0.00	QC 21 - SA - 21
						MAY 2 8 2019

Plex 4/9/19 1:24 PM Dart.Macdonald.Dart

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QS1042)	
Description Work Order Deviation		Disposition			Completed By
					Lead hand / Supervisor
					QC / QA Coordinator
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					

pcs

QC 21 - SA - 70

QC 21 - SA - 53

Part Op **100** - (HAAS CNC Vertical Machine) Program Batch No. 518048 Double check by: SL 1-Machine Step No 1 per
 Descriptions: Folio FB550 and inspect per attached Dimension Sheets 2-Machine Step No 2 per Folio FB550 and inspect per attached
 Dimension Sheets 3-Machine Step No 3 per Folio FB550 and inspect
120 - (QC1- Inspection performed by CMM) Inspect on CMM as per folio CMM022. DWG REV: _____ CMM PROG.
 REV: _____
130 - (QC8- Inspect parts - second check)
140 - (Chemical Conversion Coat per QSI005 4.1)
150 - (Spray Paint / NDT Room) ***MASK HOLES PRIOR TO PRIME AND PAINT AS PER DWG NOTE 9*** 1-PRIME AS
 PER DWG AND QSI005 4.2.1.3.3 PRIMER BATCH: 5163577 2-PAINT AS PER DWG AND QSI005 4.2.2.4
 PAINT BATCH: 5179047
160 - (QC14- Inspect Spray Paint)
163 - ISSUE P/O: _____ ***MASK HOLES PRIOR TO PRIME AND PAINT AS PER DWG NOTE 8*** 1-
 PRIME AS PER DWG AND QSI005 4.2.1.3.3 PRIMER BATCH: _____ 2-PAINT AS PER DWG AND
 QSI005 4.2.2.4 PAINT BATCH: _____ C OF C IS REQUIRED
165 - (Receive & Inspect for Damage & Mat'l Certs)
167 - (QC6- All purchased or subcontracted products)
170 - (Identify as per dwg & Stock Location: _____)
180 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D6101-007	Saddle Billet	10 pcs (1 ea)	100-HAAS 4 Axis	<u>5175543</u>

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-HAAS 4 Axis	D6101-007	10	59	0

Part Specifications

Specifications could not be found.

Plex 4/9/19 1:24 PM Dart.Macdonald.Dara

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					

DART AEROSPACE LTD	Work Order: 193 212
Description: Saddle, Fwd Outboard	Part Number: D5467-1
Inspection Dwg: D5467 Rev. A	Page 1 of 1

Inspect dimensions highlighted on inspection sheet drawing D2571 Rev. E and record below:

				Recorded Actual Dimensions					
Dim	Min	Max	Go/No Go Gauge	1	2	3	4	By	Date
A	0.438	0.443		0.438	0.438	0.438	0.438		
B	1.745	1.755		1.750	1.750	1.750	1.750		
C	3.495	3.505		3.500	3.500	3.500	3.500		
D	1.745	1.755		1.750	1.750	1.750	1.750		
E	7.990	8.010		8.000	8.000	8.000	8.000		
F	0.490	0.510		0.500	0.500	0.500	0.500		
G	0.257	0.262		0.258	0.258	0.258	0.258		
H	0.375	0.380		0.375	0.375	0.375	0.375		
I	0.490	0.510		0.500	0.500	0.500	0.500		
J	1.174	1.184		1.179	1.179	1.179	1.179		
K	0.558	0.578		0.568	0.568	0.568	0.568		
L	1.174	1.184		1.179	1.179	1.179	1.179		
M	1.490	1.500		1.495	1.495	1.495	1.495		
N	2.495	2.505		2.500	2.500	2.500	2.500		
O	3.869	3.879		3.875	3.875	3.875	3.875		
P	0.115	0.135		0.133	0.130	0.132	0.130		
Q	0.115	0.135		0.125	0.125	0.125	0.125		
R	0.240	0.260		0.254	0.255	0.254	0.254		
S	0.115	0.135		0.129	0.129	0.130	0.129		
T	0.178	0.198		0.188	0.188	0.188	0.188		
U	2.940	2.980		2.960	2.960	2.960	2.960		
V	0.230	0.250		0.239	0.240	0.239	0.239		
W	0.115	0.135		0.123	0.123	0.125	0.125		
X Z	0.352	0.372		0.363	0.363	0.365	0.364		
Y AA	0.470	0.530		0.500	0.500	0.500	0.500		
Z AB	0.615	0.635		0.625	0.625	0.627	0.627		
AA AC	0.053	0.073		0.065	0.067	0.067	0.066		
AB AD	0.240	0.260		0.253	0.253	0.252	0.252		
AC AE	1.375	1.395		1.385	1.385	1.385	1.385		
AD AF	0.115	0.135		0.126	0.126	0.126	0.122		
AE AG	0.240	0.280		0.260	0.260	0.260	0.260		
AF AH	0.240	0.260		0.252	0.253	0.253	0.252		
AG AI	2.000	2.020		2.000	2.000	2.000	2.000		
Accept/Reject									

Measured by: SBL
Date: 19/05/12

Audited by: [Signature]
Date: 19/05/19

Rev	Date	Change	Revised by	Approved
A	18.05.30	New Issue	MG [Signature]	[Signature]

DART AEROSPACE LTD	Work Order: 193 212
Description: Saddle, Fwd Outboard	Part Number: D5467-1
Inspection Dwg: D5467 Rev. A	Page 1 of 1

Inspect dimensions highlighted on inspection sheet drawing D2571 Rev. E and record below:

				Recorded Actual Dimensions					
Dim	Min	Max	Go/No Go Gauge	5 1 A	6 2 A	7 3 A	8 4 A	By	Date
A	0.438	0.443		0.438	0.438	0.438	0.438		
B	1.745	1.755		1.750	1.750	1.750	1.750		
C	3.495	3.505		3.500	3.500	3.500	3.500		
D	1.745	1.755		1.750	1.750	1.750	1.750		
E	7.990	8.010		8.000	8.000	8.000	7.998		
F	0.490	0.510		0.504	0.500	0.500			
G	0.257	0.262		0.258	0.258	0.258	0.258		
H	0.375	0.380		0.375	0.375	0.375	0.375		
I	0.490	0.510		0.504	0.501	0.500	0.500		
J	1.174	1.184		1.179	1.179	1.179	1.179		
K	0.558	0.578		0.571	0.568	0.565	0.568		
L	1.174	1.184		1.179	1.179	1.179	1.179		
M	1.490	1.500		1.495	1.495	1.495	1.495		
N	2.495	2.505		2.500	2.500	2.500	2.500		
O	3.869	3.879		3.874	3.874	3.874	3.874		
P	0.115	0.135		0.132	0.132	0.132	0.132		
Q	0.115	0.135		0.125	0.125	0.125	0.125		
R	0.240	0.260		0.254	0.254	0.254	0.253		
S	0.115	0.135		0.130	0.131	0.130	0.130		
T	0.178	0.198		0.188	0.188	0.188	0.188		
U	2.940	2.980		2.960	2.960	2.960	2.960		
V	0.230	0.250		0.241	0.240	0.240	0.240		
W	0.115	0.135		0.120	0.116	0.120	0.120		
X	0.352	0.372		0.362	0.363	0.363	0.365		
Y	0.470	0.530		0.500	0.500	0.500	0.500		
Z	0.615	0.635		0.626	0.635	0.627	0.625		
AA	0.053	0.073		0.062	0.063	0.063	0.063		
AB	0.240	0.260		0.2525	0.252	0.253	0.254		
AC	1.375	1.395		1.385	1.385	1.385	1.385		
AD	0.115	0.135		0.130	0.130	0.125	0.127		
AE	0.240	0.280		0.260	0.260	0.260	0.260		
AF	0.240	0.260		0.255	0.257	0.257	0.258		
AG	2.000	2.020		2.000	2.000	2.000	2.000		
Accept/Reject									

Measured by: SBL
Date: 19/05/12

Audited by: [Signature]
Date: 19/05/19

Rev	Date	Change	Revised by	Approved
A	18.05.30	New Issue	MG	[Signature]

DART AEROSPACE LTD		Work Order: 193 212	
Description: Saddle, Fwd Outboard		Part Number: D5467-1	
Inspection Dwg: D5467 Rev. A		Page 1 of 1	

Inspect dimensions highlighted on inspection sheet drawing D2571 Rev. E and record below:

				Recorded Actual Dimensions					
Dim	Min	Max	Go/No Go Gauge	19	10 2/10	3/32	4	By	Date
A	0.438	0.443		.438	.438				
B	1.745	1.755		1.750	1.750				
C	3.495	3.505		3.500	3.500				
D	1.745	1.755		1.750	1.750				
E	7.990	8.010		7.998	7.998				
F	0.490	0.510		.500	.499				
G	0.257	0.262		0.257	0.257				
H	0.375	0.380		0.375	0.375				
I	0.490	0.510		.498	.500				
J	1.174	1.184		1.179	1.179				
K	0.558	0.578		.567	.568				
L	1.174	1.184		1.179	1.179				
M	1.490	1.500		1.495	1.495				
N	2.495	2.505		2.500	2.500				
O	3.869	3.879		3.874	3.874				
P	0.115	0.135		.128	.126				
Q	0.115	0.135		0.126	0.126				
R	0.240	0.260		0.256	0.250				
S	0.115	0.135		.130	.130				
T	0.178	0.198		0.188	0.188				
U	2.940	2.980		2.960	2.960				
V	0.230	0.250		.241	.240				
W	0.115	0.135		.123	.123				
X	0.352	0.372		.363	.365				
Y	0.470	0.530		0.530	0.530				
Z	0.615	0.635		.625	.625				
AA	0.053	0.073		.068	.069				
AB	0.240	0.260		.254	.254				
AC	1.375	1.395		1.385	1.385				
AD	0.115	0.135		.130	.132				
AE	0.240	0.280		0.260	0.260				
AF	0.240	0.260		.253	.253				
AG	2.000	2.020		2.000	2.000				
Accept/Reject									

Measured by: SBL
Date: 19/05/12

Audited by: [Signature]
Date: 19/05/14

Rev	Date	Change	Revised by	Approved
A	18.05.30	New Issue	MG [Signature]	[Signature]

move inventory

chg. location